

3E
3207 Grey Hawk Court, Suite 200
Carlsbad, CA 92010
U.S. Toll Free: 1-800-451-8346 or 1-760-602-8703
North America: 1-800-931-0537/Mexico 00-1-800-931-0537 or 1-760-602-8822
Fax: 1-760-602-8888
Email: sds@3eco.com

Safety Data Sheet Transmittal Form

September 24, 2024

Request #: **353475**
Processed By: **robert.enering**

Recipient:

DAVID VIAR

Email: DJ.VIARIV@BECN.COM

Requester:

DAVID VIAR
EMPLOYEE
Email: DJ.VIARIV@BECN.COM
Phone: 571-202-2574

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PID/VID	Manufacturer ORDERED/Actual	Product Name ORDERED/Actual	UPC	Item
v3852858	EVONIK/Evonik Corporation USA	PROTECTOSIL CIT/Protectosil CIT		

END OF ORDER DETAIL - Request# 353475



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SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification

Product identifier: Protectosil® CIT

Other means of identification

None.

Recommended restrictions

Recommended use: For industrial use Corrosion inhibitor

Restrictions on use: Not determined.

Manufacturer/Importer/Distributor Information

Company Name : Evonik Corporation
2 Turner Place
Piscataway, NJ 08854
USA

Telephone : +1 732 981 5000

E-mail : product-regulatory-services@evonik.com

Emergency telephone number:

24-Hour Health : +1 800 424 9300 (CHEMTREC - US & CANADA)

Emergency : 800 681 9531 (CHEMTREC MEXICO)

+1 703 527 3887 (CHEMTREC WORLD)

2. Hazard(s) identification

Hazard Classification

Physical Hazards

Flammable liquids Category 3

Health Hazards

Skin Corrosion/Irritation Category 2

Serious Eye Damage/Eye Irritation Category 2A

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement:
 Flammable liquid and vapor.
 Causes skin irritation.
 Causes serious eye irritation.

Precautionary Statements

Prevention: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Ground and bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling.

Response: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. If skin irritation occurs: Get medical advice/attention. Specific treatment (see on this label). Take off contaminated clothing. In case of fire: Use... to extinguish.

Storage: Store in a well-ventilated place. Keep cool.

Disposal: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

Hazard(s) not otherwise classified (HNOC): None.

3. Composition/information on ingredients

Mixtures

Chemical Identity	Common name and synonyms	CAS number	Content in percent (%) [*]
Trialkoxyalkylsilane	Trade Secret	Trade Secret	>=60 - <=100%
2-diethylaminoethanol		100-37-8	>=1 - <5%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Trade secret information: A specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures

General information: Remove contaminated or soaked clothing immediately and dispose of safely.

Inhalation:	If aerosol or mists are inhaled, take affected persons out into the fresh air. Possible discomforts include severe irritation of mucus lining (nose, throat, eyes), cough, sneezing and flow of tears. In case of persistent discomfort, obtain medical attention immediately.
Skin Contact:	Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Obtain medical attention. Wash clothing before reuse. Destroy or thoroughly clean contaminated shoes before reuse.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Do not allow contaminated water to contact the unaffected eye or face during irrigation of an affected eye. Consult an ophthalmologist.
Ingestion:	If accidentally swallowed, rinse mouth thoroughly with water and afterwards, drink plenty of water. In case of discomfort, obtain medical attention. Never administer anything by mouth to an individual who rapidly losing consciousness, unconscious or convulsing.
Personal Protection for First-aid Responders:	As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full protective gear.

Most important symptoms/effects, acute and delayed

Symptoms:	After absorbing large amount of substance, apply therapy for irritative effects. If substance has been swallowed, early endoscopy is recommended in order to assess mucosa lesions in the esophagus and stomach which may appear. If necessary, suck away leftover substance. Allergic reactions cannot be excluded. Apply treatment of allergic reaction if necessary.
Hazards:	None known.

Indication of immediate medical attention and special treatment needed

Treatment:	If required, therapy of irritative effect. If substance has been swallowed: Early endoscopy in order to assess mucosa lesions in the oesophagus and stomach which may appear. If necessary, aspirate leftover substance.
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5. Fire-fighting measures

Suitable (and unsuitable) extinguishing media

Suitable extinguishing media:	Water spray, fog, CO ₂ , dry chemical, or alcohol resistant foam.
Unsuitable extinguishing media:	High volume water jet.

Specific hazards arising from the chemical:	Flammable liquid. Vapors can travel to a source of ignition and flash back. Explosive mixtures may occur at temperatures at or above the flashpoint. Burning will produce hazardous compounds including oxides of: carbon. Nitrogen
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Special protective equipment and precautions for firefighters

Special fire fighting procedures:

Water used to extinguish fire should not enter drainage systems, soil or stretches of water. Ensure there are sufficient retaining facilities for water used to extinguish fire. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters:

As in any fire, wear self-contained positive-pressure breathing apparatus, (MSHA/NIOSH approved or equivalent) and full protective gear.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Use personal protective equipment. Ensure adequate ventilation.

Accidental release measures:

Remove sources of ignition and ventilate area. Run off may create fire or explosion hazard in sewer. Assure sufficient ventilation.

Methods and material for containment and cleaning up:

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Environmental Precautions:

Obey relevant local, state, provincial and federal laws and regulations. Do not contaminate any lakes, streams, ponds, groundwater or soil.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):

Provide adequate ventilation.

Safe handling advice:

Use in the open air or with adequate ventilation. Wear personal protective equipment; see section 8. Keep away from heat, sparks, flames and other sources of ignition. Keep container tightly closed. Use only with adequate ventilation.

Vapors may spread long distances and travel to areas away from the work site before igniting or flashing back to the vapor source.

Contact avoidance measures:

No data available.

Storage

Safe storage conditions:

Take precautionary measures against static charges, keep away from sources of ignition. When repairs of the production system are to be made (e.g. welding work), the section to be repaired must be essentially free of product. Keep containers tightly closed in a cool, well-ventilated place. Protect from moisture. Residual vapors might explode on ignition; do not apply heat, cut, drill, grind or weld on or near this container. This material may have a low electrical conductivity and therefore may accumulate dangerous levels of static electricity. An ignitable vapor-air mixture can form inside storage tanks.

The user must be sure to dissipate static charge by careful bonding and grounding of all equipment and personnel involved in fluid transfer with continuity checks to prove effectiveness. Additional precautions against fire and explosion are the use of inert gas to purge vapor space; dip-pipes while filling vessels, especially lined vessels; grounded tank level floats; reduced flow velocity; self-closing valves on transfer lines and flame arrestors in vent lines.

Additional guidance on fire and explosion protection may be found in various consensus standards, including NFPA 30, 69 and 77 and API 2003 as well as OSHA regulation 29CFR1910.106.

Follow all SDS/label precautions even after container is emptied because it may retain product residues.

Safe packaging materials:

No data available.

8. Exposure controls/personal protection

Control Parameters
Occupational Exposure Limits

Chemical Identity	Type	Exposure Limit Values	Source
2-diethylaminoethanol	TWA	2 ppm	US. ACGIH Threshold Limit Values, as amended (03 2016)
	REL	10 ppm 50 mg/m ³	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	PEL	10 ppm 50 mg/m ³	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (03 2016)
	IDLH	100 ppm	US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)
	TWA	10 ppm 50 mg/m ³	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	10 ppm 50 mg/m ³	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
	AN ESL	9.6 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
	ST ESL	11 ppb	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
	ST ESL	53 µg/m ³	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
	TWA PEL	2 ppm 9.6 mg/m ³	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)

Please refer to the latest edition of the appropriate source text and consult an industrial hygienist or similar professional, or local agencies, for further information.

Biological Limit Values

No biological exposure limits noted for the ingredient(s).

Appropriate Engineering Controls Provide adequate ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection: Use chemical splash goggles or face shield.

Skin Protection

Hand Protection: Material: Butyl rubber.
Break-through time: \geq 480 min
Material: Fluorinated rubber (Viton)
Break-through time: \geq 480 min
Additional Information: The above mentioned hand protection is based on knowledge of the chemistry and anticipated uses of this product but it may not be appropriate for all workplaces. A hazard assessment should be conducted prior to use to ensure suitability of gloves for specific work environments and processes prior to use., Use impermeable gloves., Personal protective equipment that provides a barrier to prevent dermal exposure to this substance is required.

Skin and Body Protection: A safety shower and eye wash fountain should be readily available. To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product. suitable protective clothing

Respiratory Protection: A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the suitability of various types of respirators.

Hygiene measures: Avoid contact with skin, eyes and clothing. Do not inhale vapors or aerosols. Do not eat, drink, or smoke when using the product. Remove contaminated or saturated clothing.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance

Physical state: liquid
Form: liquid
Color: colorless to yellowish
Odor: Fruity, ester-like, slightly amine-like
Odor Threshold: No data available.
Freezing point: < -85 °F/ < -65 °C
Boiling Point: Approximate 367 °F/186 °C (1,013 hPa) (DIN 51751)
Flammability: No data available.
Upper/lower limit on flammability or explosive limits

Explosive limit - upper:	Not applicable
Explosive limit - lower:	Not applicable
Flash Point:	> 104 °F/40 °C (DIN EN ISO 2719 (Pensky-Martens, Closed Cup))
Self Ignition Temperature:	482 °F/250 °C (DIN 51 794)
Decomposition Temperature:	Not applicable
pH:	11 (DIN 38404-C5) (68 °F/20 °C) DIN 38404-C5
Viscosity	
Dynamic viscosity:	Not applicable
Kinematic viscosity:	0.9 mm ² /s (114.6 °F/45.9 °C)
Flow Time:	Not applicable
Solubility(ies)	
Solubility in Water:	not miscible decomposition by hydrolysis
Solubility (other):	No data available.
Partition coefficient (n-octanol/water):	No data available.
Vapor pressure:	Not applicable
Relative density:	Not applicable
Density:	0.882 g/cm ³ (68 °F/20 °C) (DIN 51757)
Bulk density:	Not applicable
Relative vapor density:	Not applicable
Particle characteristics	
Particle Size Distribution:	Not applicable
Specific surface area:	Not applicable
Surface charge/Zeta potential:	Not applicable
Assessment:	Not applicable
Shape:	Not applicable
Crystallinity:	Not applicable
Surface treatment:	Not applicable

Other information

Explosive properties:	No data available.
Peroxides:	Not applicable

10. Stability and reactivity

Reactivity:	No dangerous reaction known under conditions of normal use.
Chemical Stability:	Stable under recommended storage conditions.
Possibility of hazardous reactions:	No dangerous reactions known.
Conditions to avoid:	Keep away from heat and sources of ignition.
Incompatible Materials:	Water.
Hazardous Decomposition Products:	Ethanol in case of hydrolysis. Alcohol formed by hydrolysis lowers the flash point of the product.

11. Toxicological information

Information on likely routes of exposure

Inhalation:	No data available.
Skin Contact:	No data available.
Eye contact:	No data available.
Ingestion:	No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix: > 5,000 mg/kg

Dermal

Product: ATEmix: > 5,000 mg/kg

Inhalation

Product: ATEmix: > 40 mg/l Vapour

Repeated dose toxicity

Product: No data available.

Components:

Trialkoxyalkylsilane NOAEL (Rat, Oral): > 1,000 mg/kg

Skin Corrosion/Irritation

Product: Irritating.;

Serious Eye Damage/Eye Irritation

Product: Irritating.

Respiratory or Skin Sensitization

Product: No data available.

Components:

Trialkoxyalkylsilane Maximization Test, OECD 406 (Guinea Pig): Non sensitising
2-diethylaminoethanol Maximization Test, OECD 406 (Guinea Pig): Non sensitising

Carcinogenicity

Product: Contains no carcinogenic substances as defined by NTP, IARC and/or OSHA.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogens present or none present in regulated quantities

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogens present or none present in regulated quantities

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended:

No carcinogens present or none present in regulated quantities

Germ Cell Mutagenicity

In vitro

Product: No data available.

Components:

Product name: Protectosil® CIT

Trialkoxyalkylsilane	Ames test (OECD 471): negative Chromosomal aberration (OECD 473): negative
2-diethylaminoethanol	Chromosomal aberration (OECD 476): negative Ames test (OECD 471): negative

In vivo

Product:	No data available.
Components:	
Trialkoxyalkylsilane	Chromosomal aberration (OECD 474) Oral (Mouse, male and female): negative

Reproductive toxicity

Product:	No data available.
Components:	
Trialkoxyalkylsilane	Animal testing did not show any effects on fertility.
2-diethylaminoethanol	No negative effects.

Specific Target Organ Toxicity - Single Exposure

Product:	No data available.
Components:	
Trialkoxyalkylsilane	Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity - Repeated Exposure

Product:	No data available.
Components:	
Trialkoxyalkylsilane	Based on available data, the classification criteria are not met.

Aspiration Hazard

Product:	No evidence of aspiration toxicity
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Information on health hazards
Other hazards

Product:	No toxicological tests have been conducted with the product itself.;
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12. Ecological information

Ecotoxicity:
Acute hazards to the aquatic environment:
Fish

Product:	No data available.
Components:	
Trialkoxyalkylsilane	LC 50 (Oncorhynchus mykiss, 96 h): 85 mg/l (literature value)
2-diethylaminoethanol	LC 50 (Leuciscus idus, 96 h): 147 mg/l

Aquatic Invertebrates

Product:	No data available.
Components:	
Trialkoxyalkylsilane	EC 50 (Daphnia magna, 48 h): > 49.1 mg/l
2-diethylaminoethanol	EC 50 (Daphnia magna, 48 h): 165 mg/l

Toxicity to Aquatic Plants

Product:	No data available.
Components:	
2-diethylaminoethanol	EC 50 (Desmodesmus subspicatus (Scenedesmus subspicatus), 72 h): 62.3 mg/l (DIN 38412, T.9) growth rate

Toxicity to microorganisms

Product: No data available.

Chronic hazards to the aquatic environment:**Fish**

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Components:

Trialkoxyalkylsilane NOEC (Desmodesmus subspicatus (green algae), 72 h): ≥ 36 mg/l (OECD 201)

Toxicity to microorganisms

Product: No data available.

Persistence and Degradability**Biodegradation**

Product: No data available.

Components:

Trialkoxyalkylsilane 75 % (28 d, OECD 301 D)
2-diethylaminoethanol 90 - 100 % (22 d, OECD 301 A) The product is easily biodegradable.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential**Bioconcentration Factor (BCF)**

Product: No data available.

Components:

Trialkoxyalkylsilane not bioaccumulative

Partition Coefficient n-octanol / water (log Kow)

Product: Log Kow: No data available.

Mobility in soil:

Product No data available.

Components:

Trialkoxyalkylsilane Adsorption on the floor: low.

Results of PBT and vPvB assessment:

Product No data available.

Other adverse effects:**Other hazards**

Product: Harmful to aquatic life.

Additional Information: No ecotoxicological studies are available on the mixture.

13. Disposal considerations

Disposal methods: Waste must be disposed of in accordance with federal, state and local regulations. Incineration is the preferred method. Empty containers must be handled with care due to product residue. **DO NOT HEAT OR CUT THE EMPTY CONTAINER WITH ELECTRIC OR GAS TORCH.**

Contaminated Packaging: Do not reuse empty containers and dispose of in accordance with the regulations issued by the appropriate local authorities. Incorrect disposal or reuse of this container is illegal and can be dangerous. If there is product residue in the emptied container, follow directions for handling on the container's label. Other countries: observe the national regulations.

14. Transport information

Domestic regulation

49 CFR

UN/ID/NA number : UN 1993
Proper shipping name : Flammable liquids, n.o.s.
(2-Diethylaminoethanol)
Class : 3
Packing group : III
Labels : 3
ERG Code : 128
Marine pollutant : no
Remarks : In the U.S. this material may be classified as combustible liquid. Combustible liquids are not regulated in packages 450 liters or less. This applies for shipments by road and rail only.

International Regulations

IATA-DGR

UN/ID No. : UN 1993
Proper shipping name : Flammable liquid, n.o.s.
(2-Diethylaminoethanol)
Class : 3
Packing group : III
Labels : 3
Packing instruction (cargo aircraft) : 366
Packing instruction (passenger aircraft) : 355
Remarks : Maximum Net Quantity per Package 220 L

IMDG-Code

UN number : UN 1993
Proper shipping name : FLAMMABLE LIQUID, N.O.S.
(2-Diethylaminoethanol)
Class : 3
Packing group : III
Labels : 3
EmS Code : F-E, S-E
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. Regulatory information**US Federal Regulations****TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended

None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**Hazard categories**

Flammable (gases, aerosols, liquids, or solids), Skin Corrosion or Irritation, Serious eye damage or eye irritation

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required**

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

US State Regulations**US. California Proposition 65**

No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act**Chemical Identity**

2-diethylaminoethanol

US. Massachusetts RTK - Substance List**Chemical Identity**

2-diethylaminoethanol

US. Pennsylvania RTK - Hazardous Substances

Chemical Identity

2-diethylaminoethanol

US. Rhode Island RTK

Chemical Identity

2-diethylaminoethanol

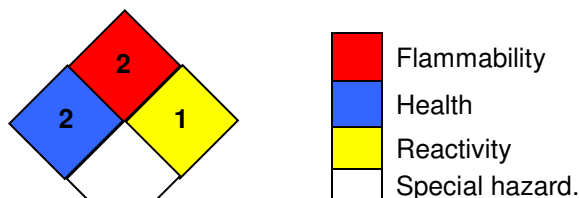
16. Other information, including date of preparation or last revision

HMIS Hazard ID

Health	2
Flammability	2
Physical Hazards	0
PERSONAL PROTECTION	

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 02/04/2021

Version #: 1.3

Further Information: No data available.

Revision Information Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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